



**Optical measurement  
of the alteration kinetics  
of porous building materials  
during salt crystallization**

Teresa Diaz Gonçalves

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## Introduction

### Salt crystallization tests

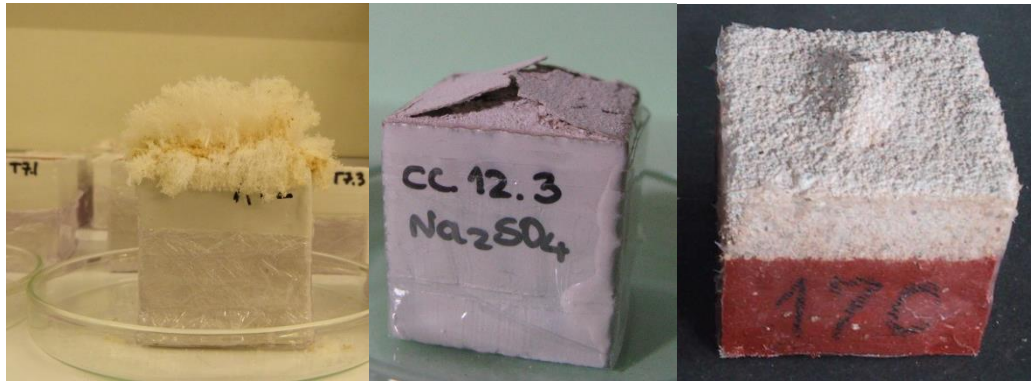
understand damage mechanisms  
help avoid problems in practical conservation



Santa Cruz Monastery (1132-1223), Coimbra  
– courtesy of J Delgado Rodrigues

## Introduction

### Salt crystallization tests



Extreme conditions to obtain measurable changes in a short period of time:

- **High temperature**  
ASTM; CEN; RILEM V.1a => oven drying at 105°C
- **Successive wet/dry cycles**  
ASTM; CEN; RILEM V.1a,V.1b,V.2 => several cycles

ASTM (2005) Standard test method for soundness of aggregates by use of sodium sulphate or magnesium sulphate. ASTM C88-05.

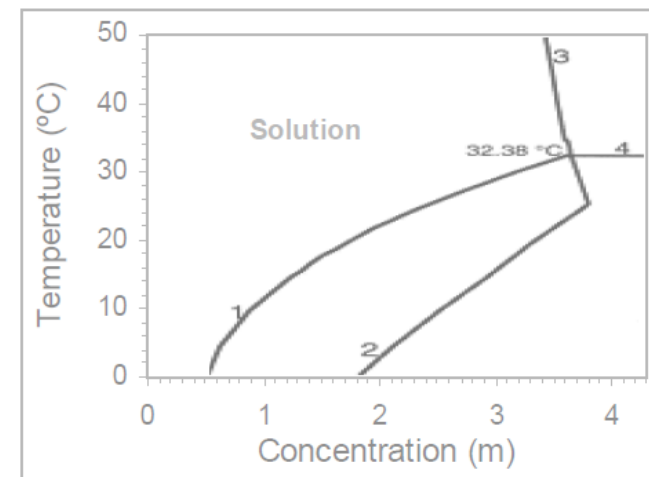
CEN (1999b) Natural stone test methods. Determination of resistance to salt crystallization. EN 12370

RILEM TC 25-PEM (1980) Recommended tests to measure the deterioration of stone and to assess the effectiveness of treatment methods, Materials and Structures 13, 233-235 (test V.1a), 235-237 (test V.1b) and 237-239 (test V.2).

## Introduction

## Salt crystallization tests

### Sodium sulfate:



- 1=solubility of mirabilite
- 2=solubility of the heptahydrate
- 3=solubility of thenardite
- 4=thenardite / mirabilite boundary

Solubility diagram of sodium sulfate: Adapted from Rodríguez-Navarro C, Doehne E, Sebastián E (2000) How does sodium sulfate crystallize? Implications for the decay and testing of building materials, Cement and Concrete Research 30, 1527-1534.

# Introduction

## Salt crystallization tests

### Sodium sulfate:

#### Saline Minerals in Walls

##### Sulfates

Gypsum	$\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$
Bassanite	$\text{CaSO}_4 \cdot 1/2 \text{H}_2\text{O}$
Epsomite	$\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$
Hexahydrate	$\text{MgSO}_4 \cdot 6\text{H}_2\text{O}$
Kieserite	$\text{MgSO}_4 \cdot \text{H}_2\text{O}$
Mirabilite	$\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$
Thenardite	$\text{Na}_2\text{SO}_4$

##### Carbonates

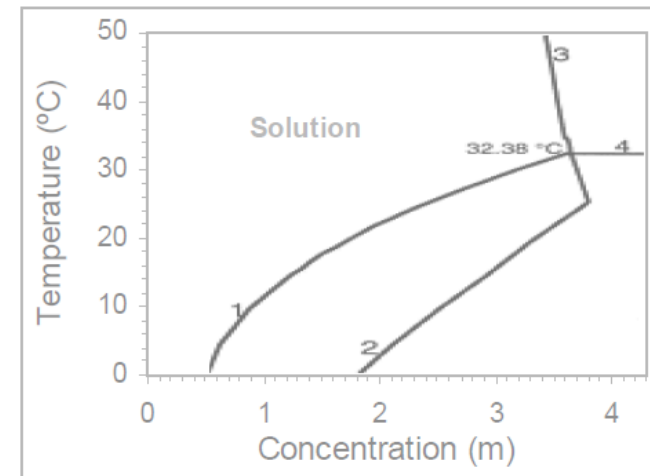
Calcite	$\text{CaCO}_3$
Dolomite	$\text{CaMg}(\text{CO}_3)_2$
Magnesite	$\text{MgCO}_3$
Nesquehonite	$\text{MgCO}_3 \cdot 3\text{H}_2\text{O}$
Hydromagnesite	$\text{Mg}_5[\text{OH}(\text{CO}_3)_2]_2 \cdot 4\text{H}_2\text{O}$
Natron	$\text{Na}_2\text{CO}_3 \cdot 10\text{H}_2\text{O}$
Thermonatrite	$\text{Na}_2\text{CO}_3 \cdot \text{H}_2\text{O}$
Trona	$\text{Na}_3\text{H}(\text{CO}_3)_2 \cdot 2\text{H}_2\text{O}$
Kalicanite	$\text{KHCO}_3$

##### Nitrates

Nitrocalcite	$\text{Ca}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$
Nitromagnesite	$\text{Mg}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$
Nitronatrite	$\text{NaNO}_3$
Nitrokalite	$\text{KNO}_3$
Ammoniumnitrate	$\text{NH}_4\text{NO}_3$

##### Chlorides

Bischofite	$\text{MgCl}_2 \cdot 6\text{H}_2\text{O}$
Antarticite	$\text{CaCl}_2 \cdot 6\text{H}_2\text{O}$
Tachyhydrite	$\text{CaMg}_2\text{Cl}_6 \cdot 12\text{H}_2\text{O}$
Halite	$\text{NaCl}$
Sylvite	$\text{KCl}$



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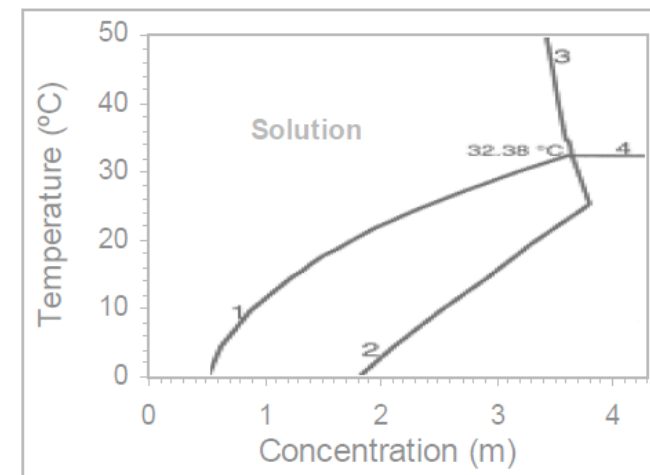
Arnold A (1982) Rising damp and saline minerals. In Fourth International Congress on the Deterioration and Preservation of Stone Objects, ed. K. L.Gauri and J. A.Gwinn. Louisville, Ky.: University of Louisville. 11–28.

## Introduction

### Salt crystallization tests

#### Sodium sulfate:

three crystalline phases with different solubility  
solubility is temperature-dependent



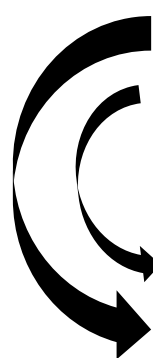
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# Introduction

## Salt crystallization tests

### Sodium sulfate:

- 
- three crystalline phases with different solubility
  - solubility is temperature-dependent
  - high temperatures => **temperature-induced crystallization** <sup>1</sup>
  - successive wet/dry cycles => **contact-induced crystallization** <sup>2</sup>

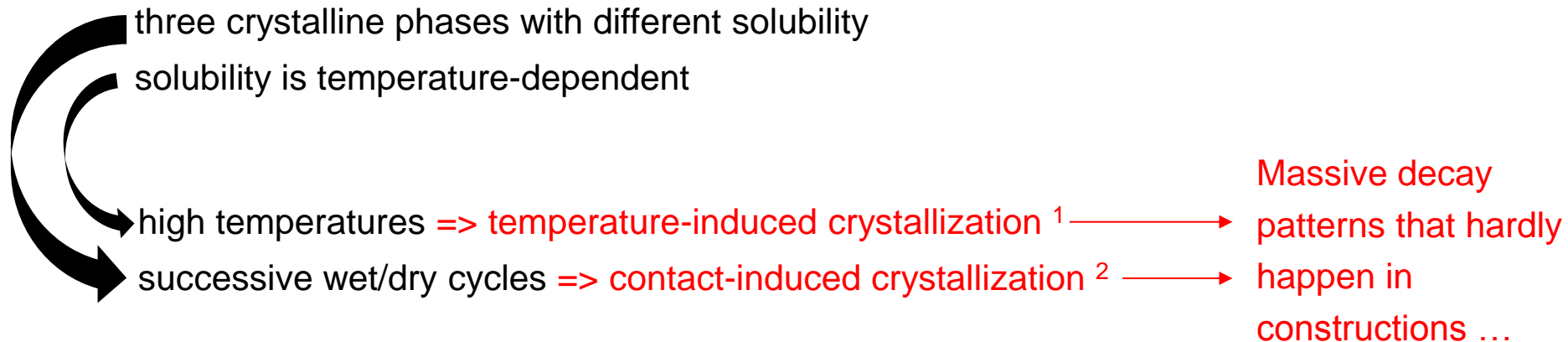
<sup>1</sup> Doehne E, Selwitz C, Carson DM (2002) The damage mechanism of sodium sulfate in porous stone In Proc. SALTeXPert Meeting, Prague. European Research on Cultural Heritage. State-of-the-Art Studies, Vol. 5, 2006, 127-160

<sup>2</sup> Chatterji S, Jensen AD (1989) Efflorescence and breakdown of building materials, Nordic Concrete Research 8, 56-61.

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### Salt crystallization tests

#### Sodium sulfate:



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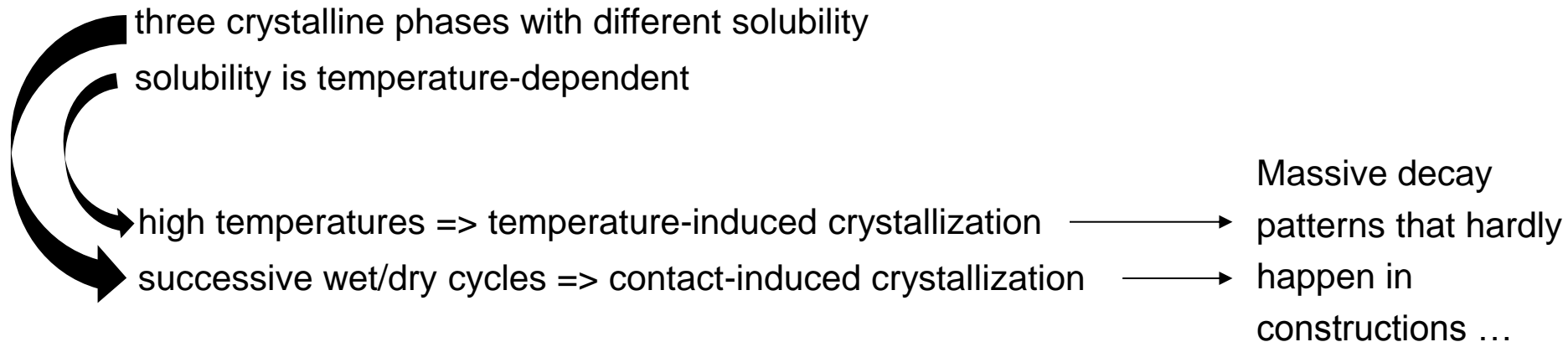
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### Salt crystallization tests

#### Sodium sulfate:



**Can sodium sulfate be as much destructive in field conditions,  
where wet/dry cycles are slow and temperature variations smaller / less abrupt?**

## Methods - Crystallization test (single isothermal drying event)

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test specimens:

- cubes with 24 mm edge
- laterally sealed with epoxy

partial immersion during 3 days in:

- saturated  $\text{Na}_2\text{SO}_4$  solution
- pure water (blank)

bottom-sealed

let dry at 20°C and 50% RH

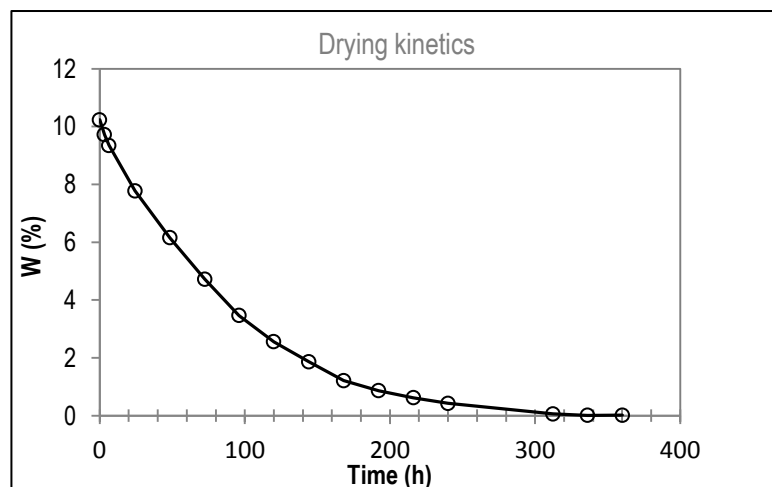


## Methods - Crystallization test (single isothermal drying event)

### 1 - Evaporation curve

Objective: evaluate the drying kinetics

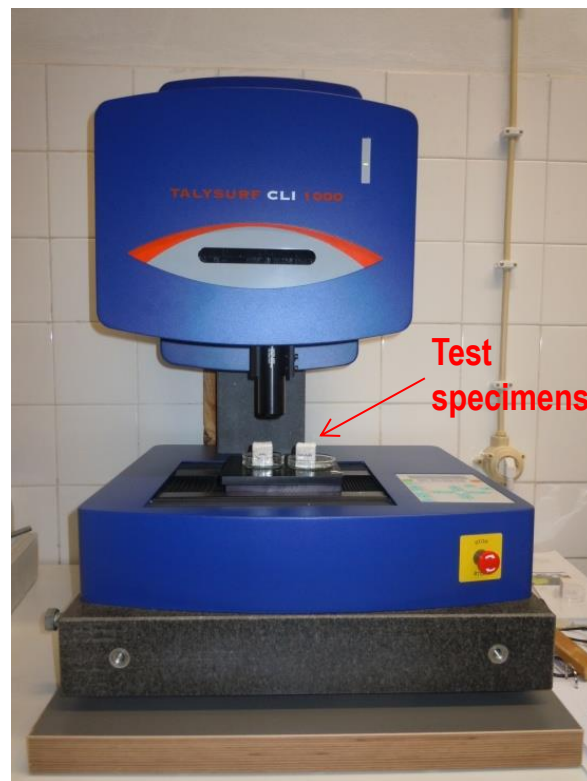
specimens periodically weighed



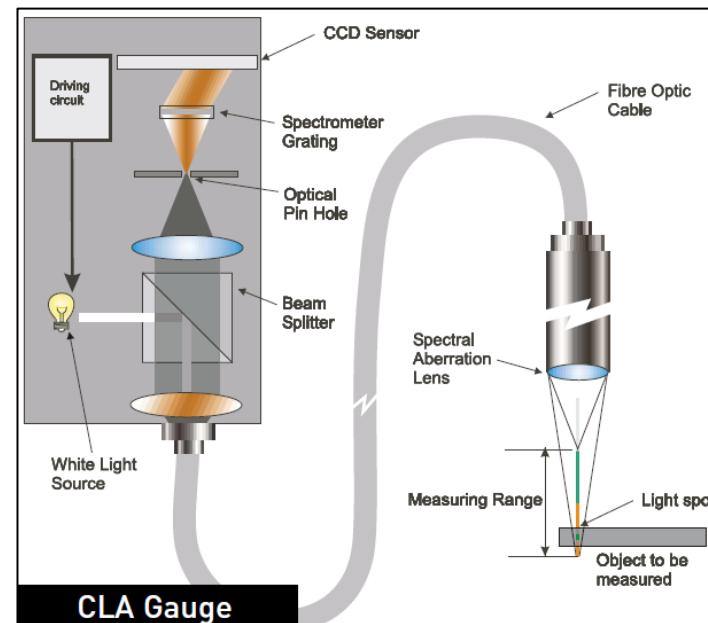
## Methods - Crystallization test (single isothermal drying event)

### 2 - Optical profilometry

Objective: monitor the morphological alterations of the surface (very small changes...)



3D profilometer  
(Talysurf® CLI1000, by Taylor Hobson)



Non-contact white light gauge based on the principle of chromatic length aberration (CLA)

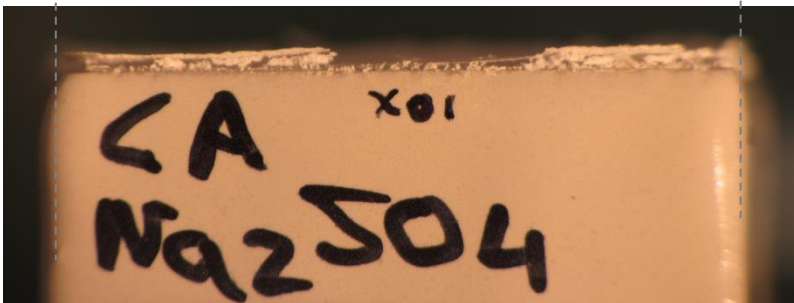
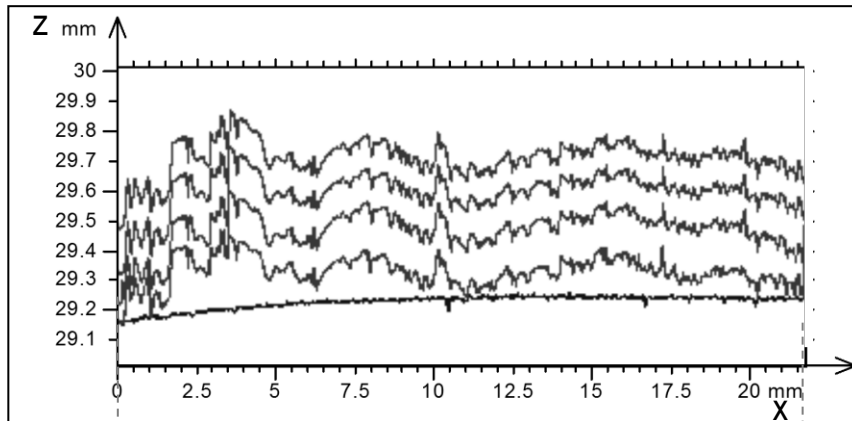
- vertical range = 3 mm
- vertical resolution = 100 nm
- lateral resolution = 5  $\mu\text{m}$

## Methods - Crystallization test (single isothermal drying event)

### 2 - Optical profilometry

**Objective: monitor the morphological alterations of the surface**

- Profiles obtained every 3 hours: speed = 2 mm/s; spacing = 5  $\mu\text{m}$

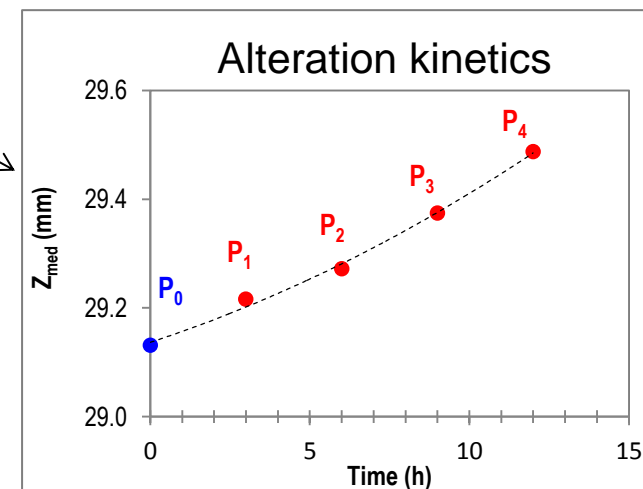
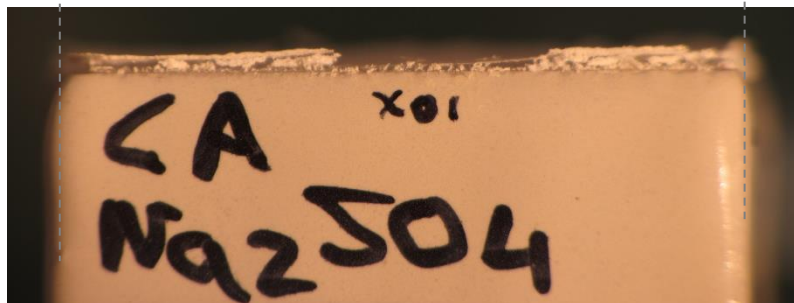
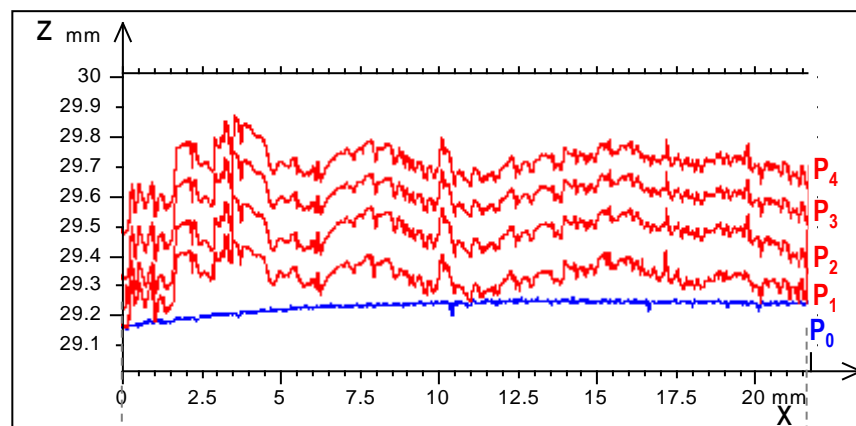


## Methods - Crystallization test (single isothermal drying event)

### 2 - Optical profilometry

**Objective:** monitor the morphological alterations of the surface

- Profiles obtained every 3 hours: speed = 2 mm/s; spacing = 5  $\mu\text{m}$
- Alteration curve calculated: expresses the average lifting of the surface during the experiment

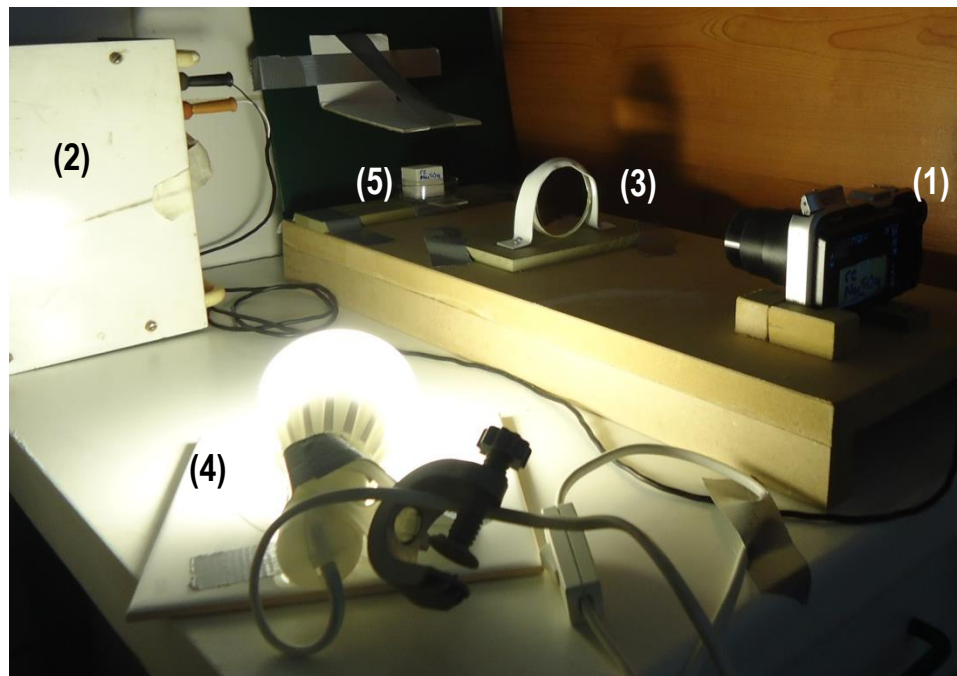


Alteration curve

## Methods - Crystallization test (single isothermal drying event)

### 3 – Time-lapse photography

Objective: record the alteration process



- 1) Camera with time-lapse software
- 2) Power supply
- 3) Lens
- 4) Light source
- 5) Test-specimen

Set-up we used to film the specimens laterally



## Materials

Three natural stones relevant for cultural heritage

Ançã limestone (CA)



Christ Convent in Tomar, Portugal

Grey limestone (CC)



Portuguese pavement

Bentheimer sandstone (B)



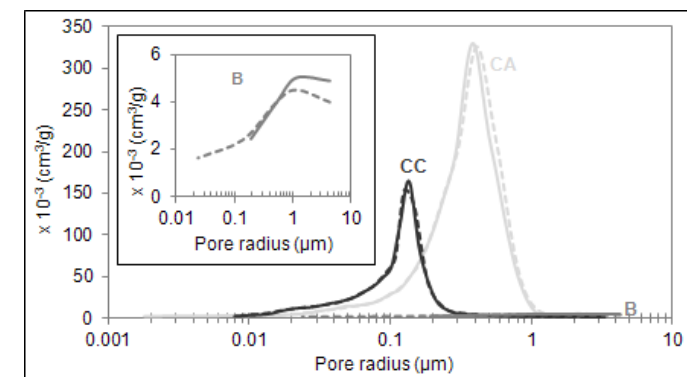
Nieuwe Kerk in Delft, The Netherlands

<http://commons.wikimedia.org/>

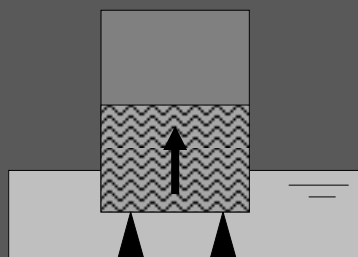
## Materials

Three natural stones relevant for cultural heritage

	CA	CC	B	
Capillary porosity (%V)	22.8	9.1	17.7	
Pore radius (μm) – MIP modal value	0.35	0.13	20	
<b>Sorptivity - S</b> x 10 <sup>6</sup> (m/s <sup>1/2</sup> )	<b>pure water</b>	<b>166</b>	<b>20</b>	<b>305</b>
	sat Na <sub>2</sub> SO <sub>4</sub> sol	114	17	229



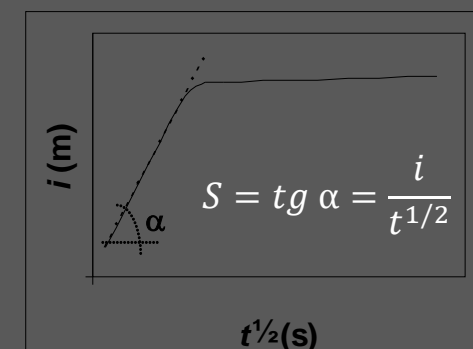
Sorptivity expresses the capability of a material to absorb and transmit liquids by capillarity:



1D capillary suction  
(RILEM 1980)

$$i = \frac{\Delta M}{A \cdot \rho}$$

$\Delta M$  (kg) - cumulative mass of absorbed liquid  
 $A$  (m<sup>2</sup>) - area of the absorption surface  
 $\rho$  (kg/m<sup>3</sup>) - density of the liquid



## Results and discussion

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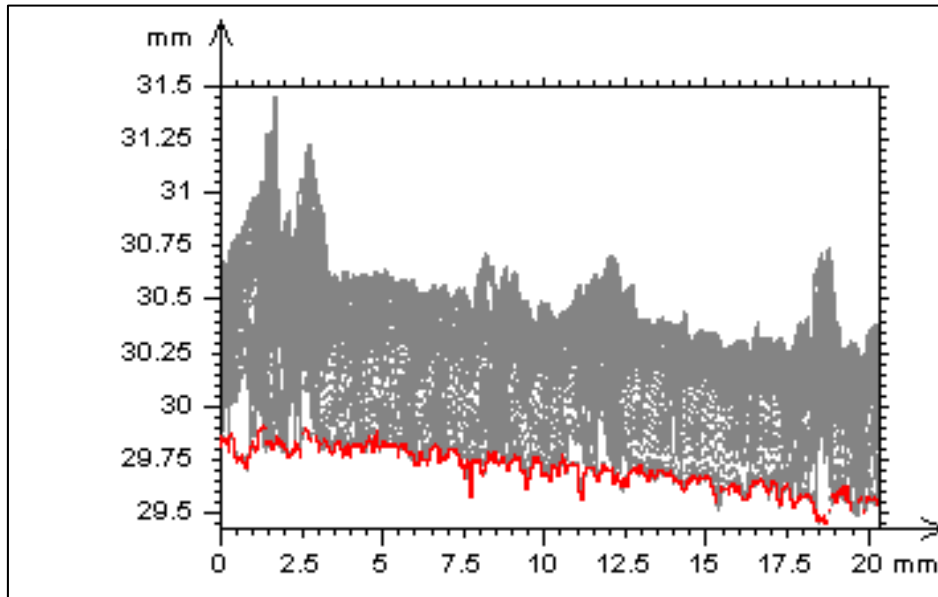
Bentheimer sandstone (B)



Surface alteration:  
**efflorescence**

## Results and discussion

### Bentheimer sandstone (B)



Non-contact profilometry: Profiles every 12 hours



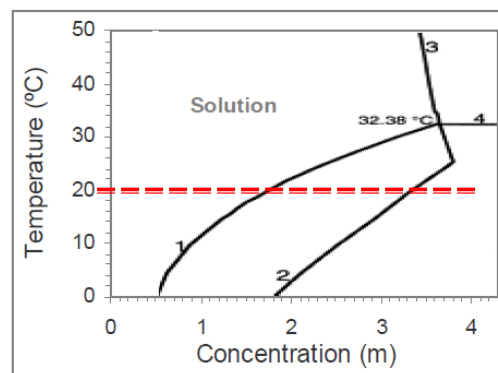
Surface alteration:  
efflorescence

## Results and discussion

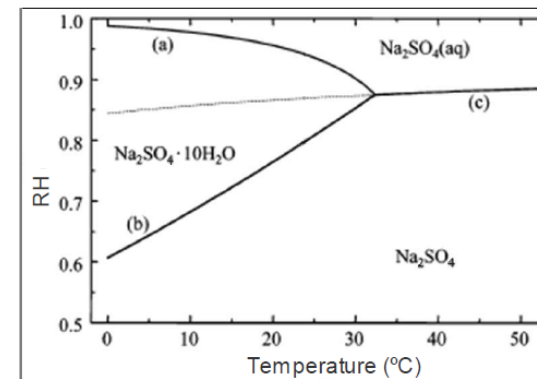
### Bentheimer sandstone (B)

#### Solubility phase diagram

(Rodríguez-Navarro *et al.* 2000)



- 1=solubility of mirabilite
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- 4=thenardite / mirabilite boundary



- (a) deliquescence-crystallization of mirabilite
- (b) hydration-dehydration
- (c) deliquescence-crystallization of thenardite
- Light grey - metastable branch

#### RH/T phase diagram

(Linnow *et al.* 2006)

Rodríguez-Navarro C, Doehne E, Sebastián E (2000) How does sodium sulfate crystallize? Implications for the decay and testing of building materials, Cement and Concrete Research 30, 1527-1534.

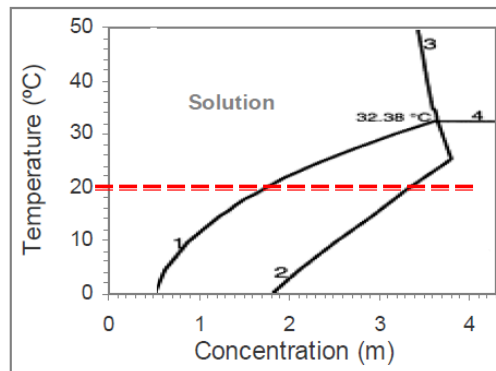
Linnow K, Zeunert A, Steiger M (2006) Investigation of sodium sulfate phase transitions in a porous material using humidity-and-temperature-controlled X-ray diffraction, Analytical Chemistry 78, 4683-4689.

## Results and discussion

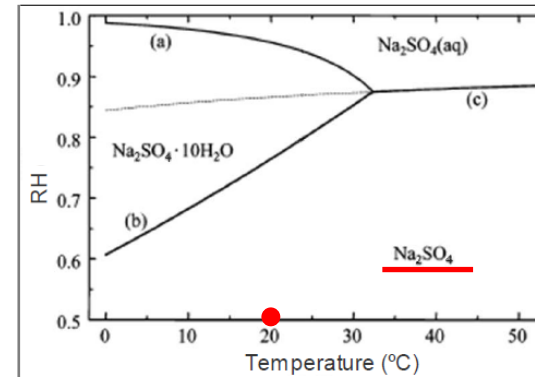
### Bentheimer sandstone (B)

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- Light grey - metastable branch

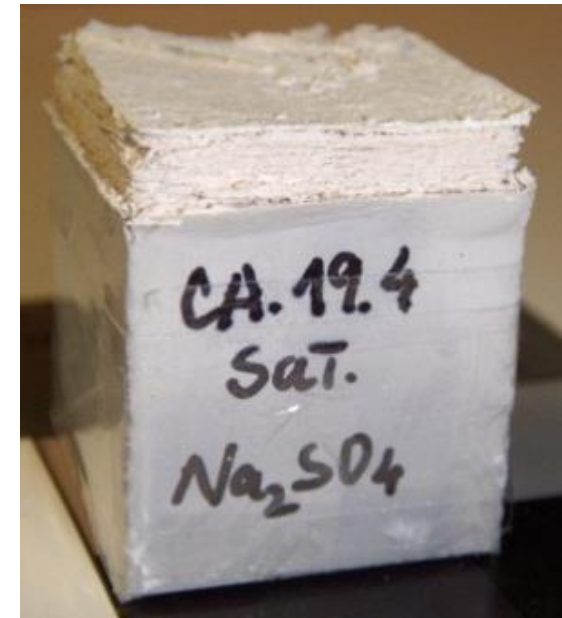
RH/T  
phase diagram  
(Linnow *et al.* 2006)

Rodríguez-Navarro C, Doehne E, Sebastián E (2000) How does sodium sulfate crystallize? Implications for the decay and testing of building materials, Cement and Concrete Research 30, 1527-1534.

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## Results and discussion

Ançã limestone (CA)

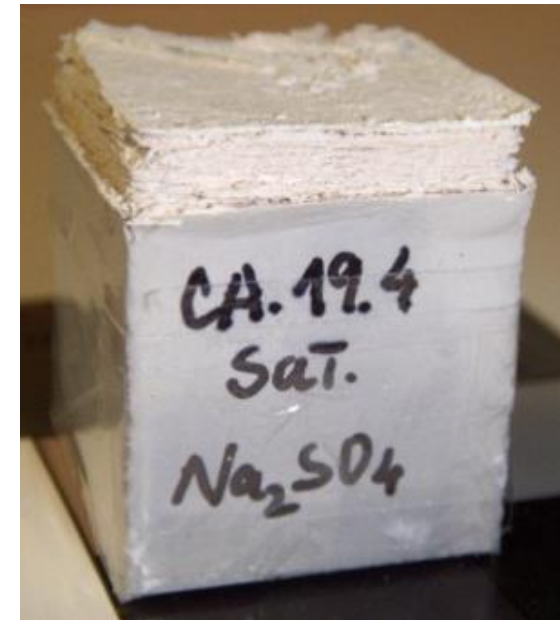


Surface alteration:  
multi-layer delamination



## Results and discussion

Ançã limestone (CA)

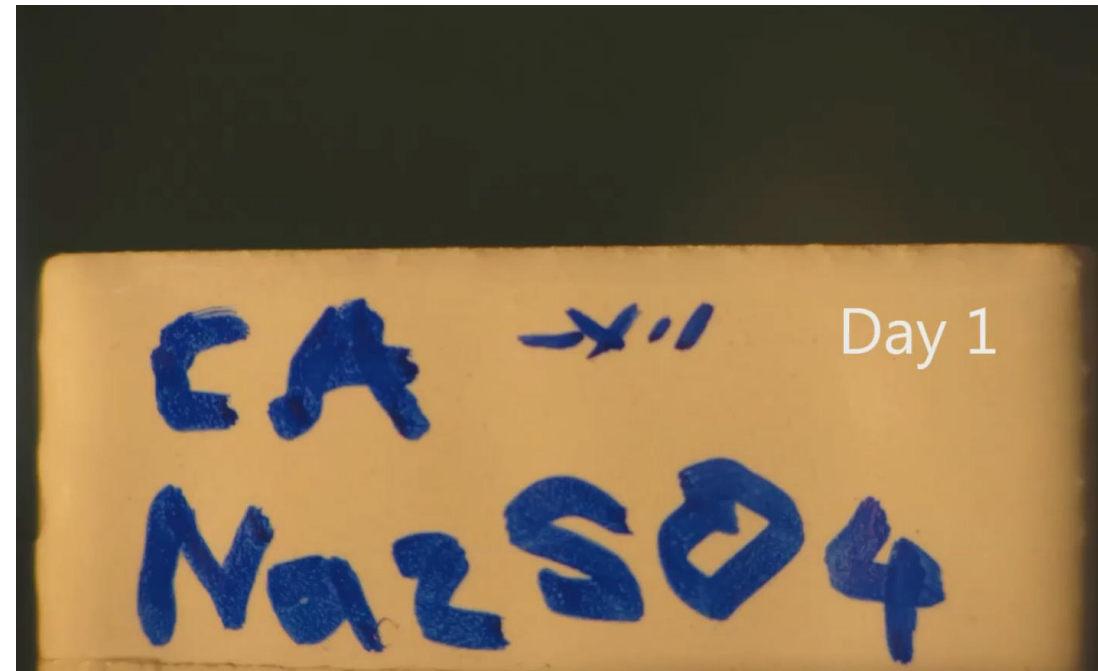


Columns at the cloister of Santa Cruz Monastery (1132-1223), Coimbra, Portugal, with delamination of Ançã limestone – courtesy of J Delgado Rodrigues

Surface alteration:  
**multi-layer delamination**

## Results and discussion

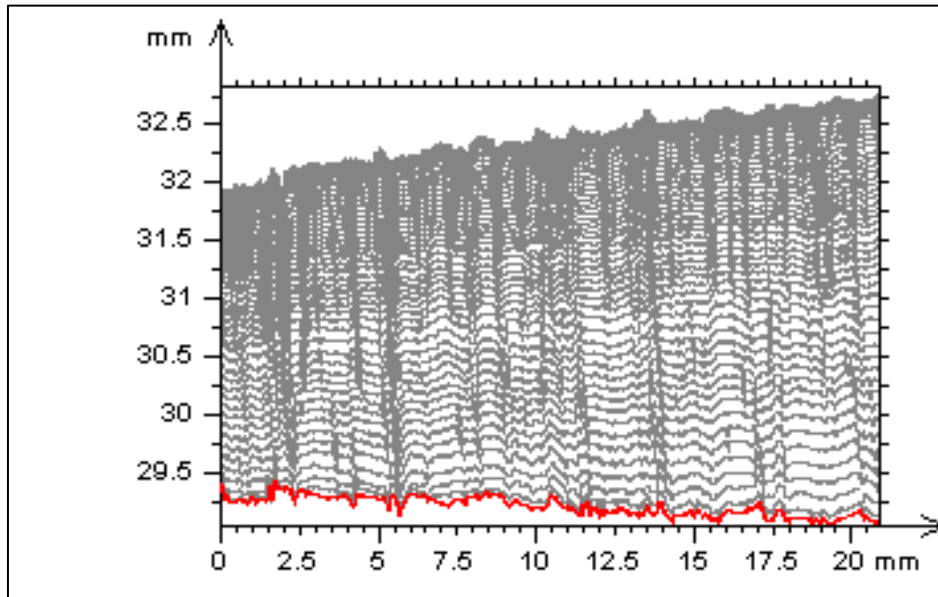
Ançã limestone (CA)



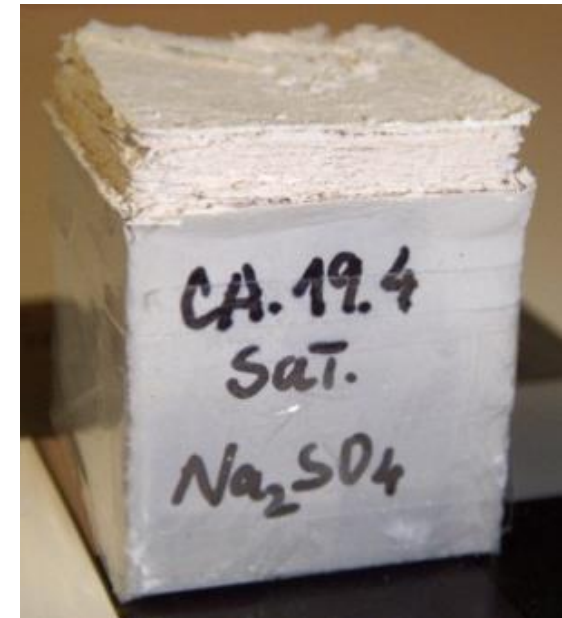
Surface alteration:  
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## Results and discussion

Ançã limestone (CA)



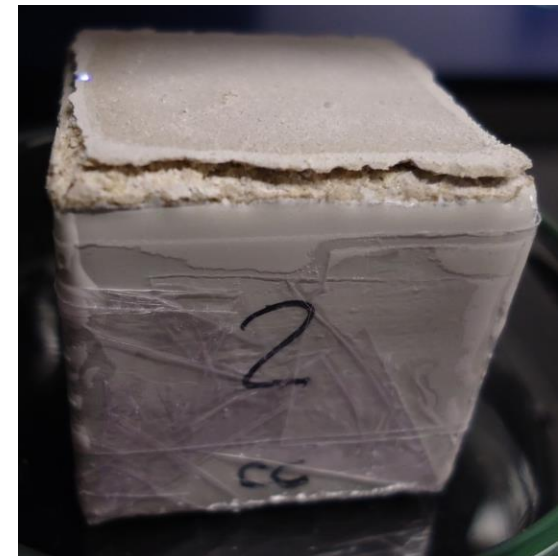
Non-contact profilometry: Profiles every 3 hours



Surface alteration:  
multi-layer delamination

## Results and discussion

Grey limestone (CC)



Surface alteration:  
**uni-layer delamination**

## Results and discussion

Grey limestone (CC)



Surface alteration:  
**uni-layer delamination**

## Results and discussion

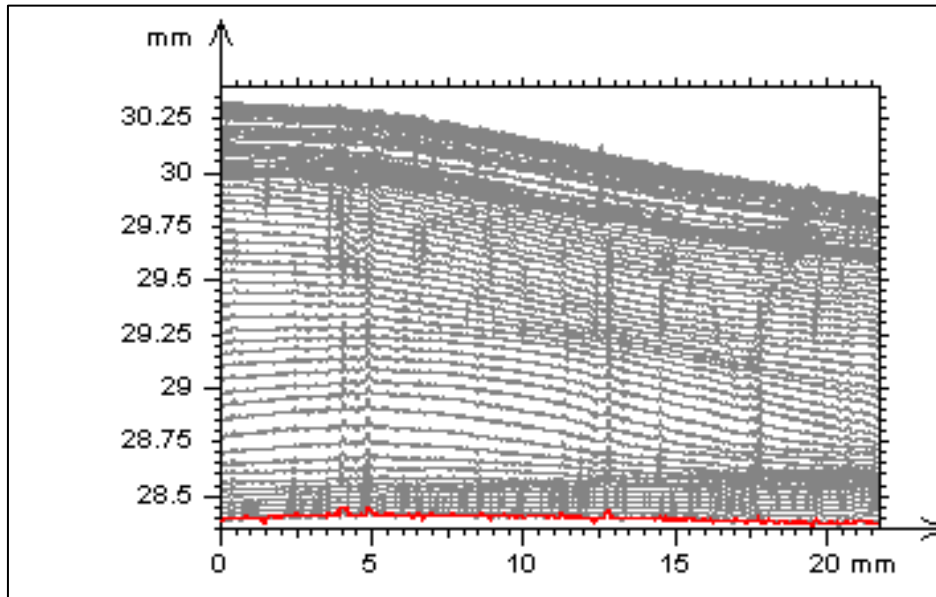
Grey limestone (CC)



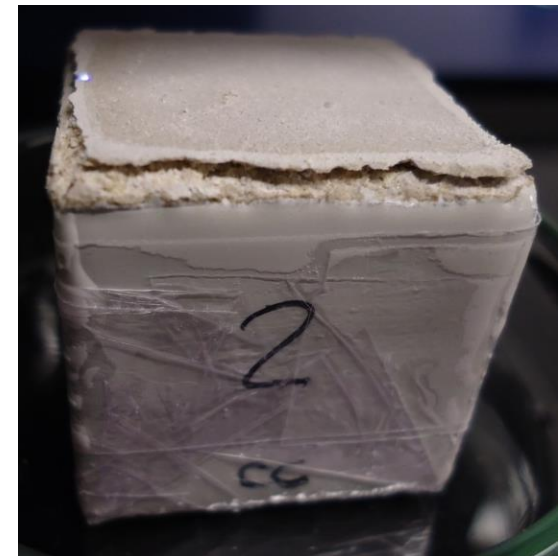
Surface alteration:  
**uni-layer delamination**

## Results and discussion

Grey limestone (CC)



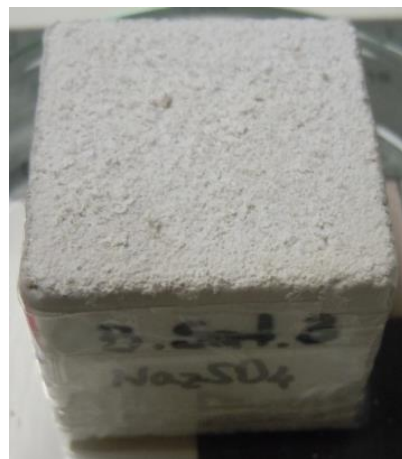
Non-contact profilometry: Profiles every 6 hours



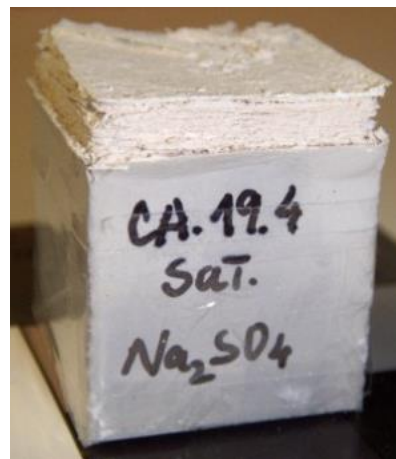
Surface alteration:  
uni-layer delamination

## Results and discussion

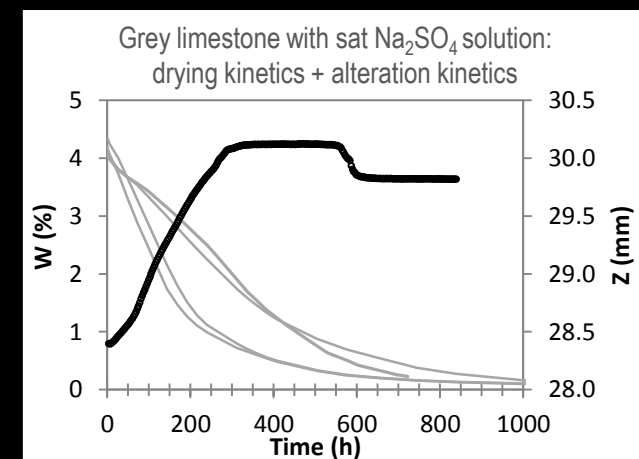
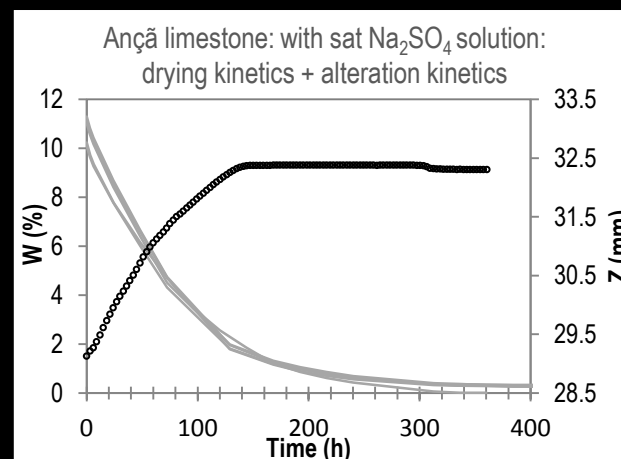
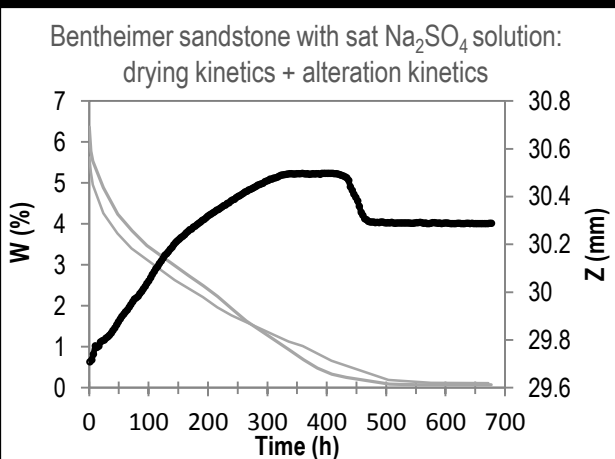
Bentheimer sandstone  
 efflorescence



Ançã limestone  
 multi-layer delamination



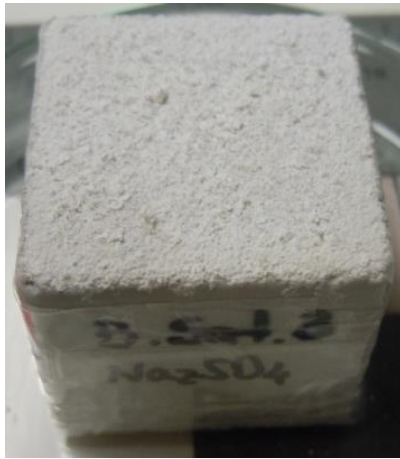
Grey limestone  
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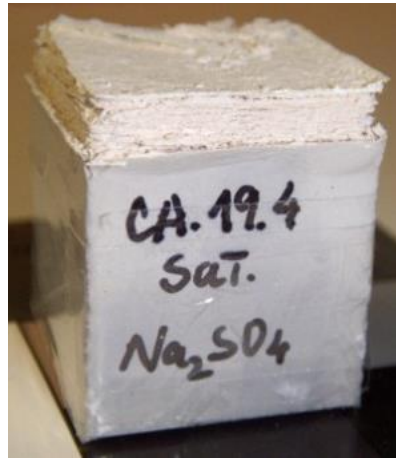


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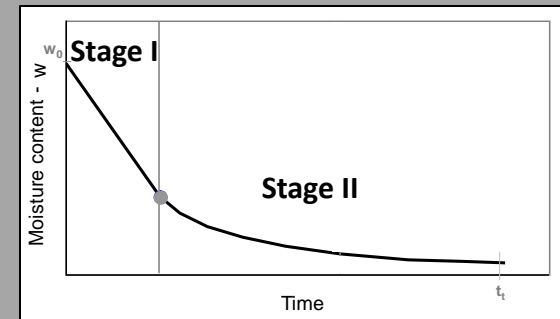
Bentheimer sandstone  
**efflorescence**



Ançã limestone  
**multi-layer delamination**

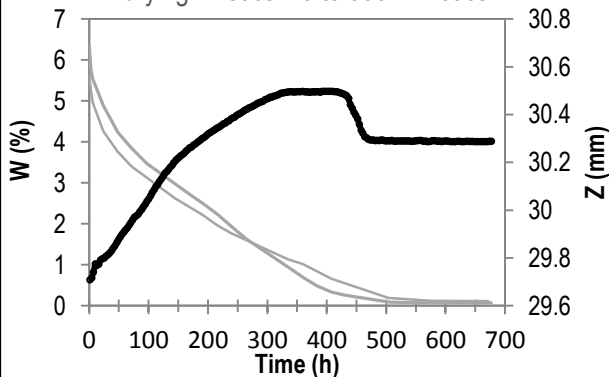


Drying of porous materials  
 with pure water

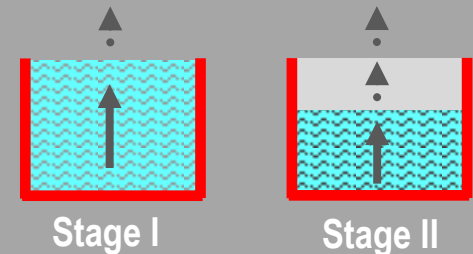
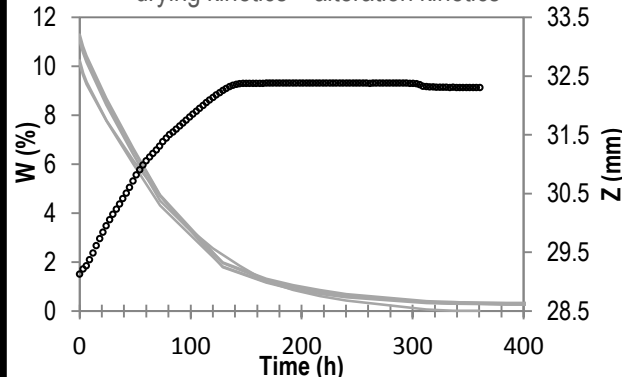


Typical drying kinetics curve  
 Stage I => straight line

Bentheimer sandstone with sat  $\text{Na}_2\text{SO}_4$  solution:  
 drying kinetics + alteration kinetics

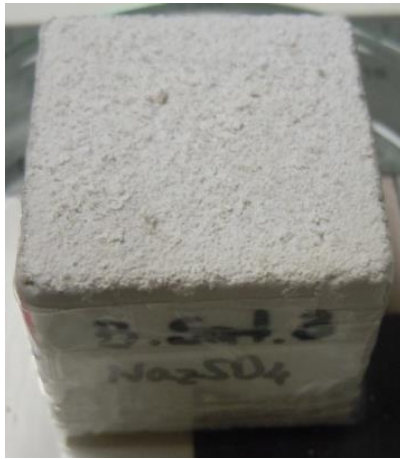


Ançã limestone: with sat  $\text{Na}_2\text{SO}_4$  solution:  
 drying kinetics + alteration kinetics

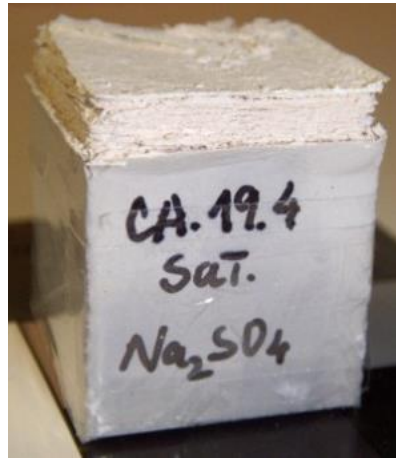


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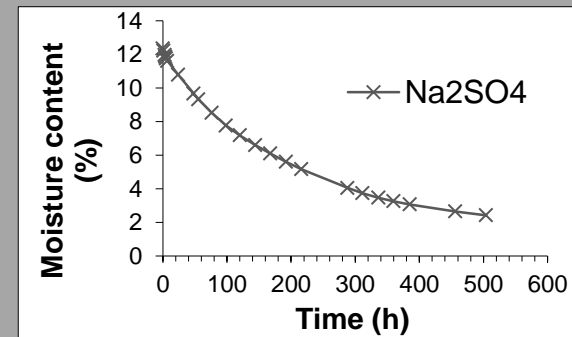
Bentheimer sandstone  
**efflorescence**



Ançã limestone  
**multi-layer delamination**

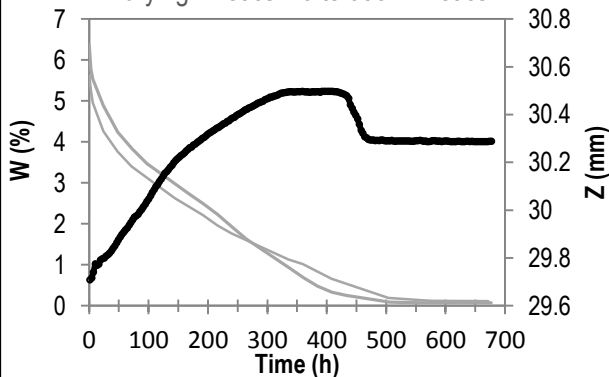


## Drying of porous materials with salt solutions

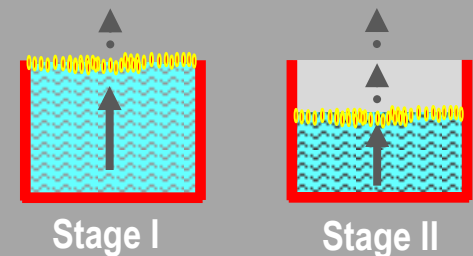
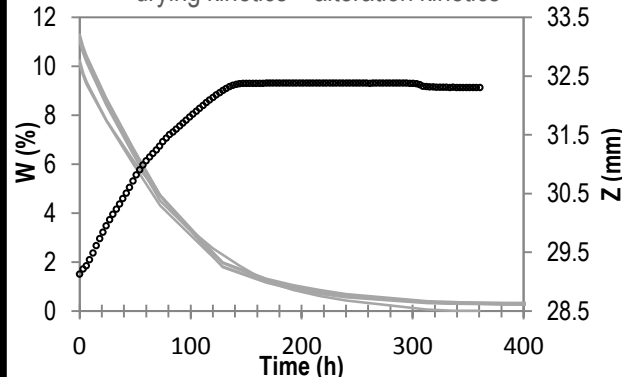


Example of a drying curve  
 slower drying + irregularities

Bentheimer sandstone with sat  $\text{Na}_2\text{SO}_4$  solution:  
 drying kinetics + alteration kinetics

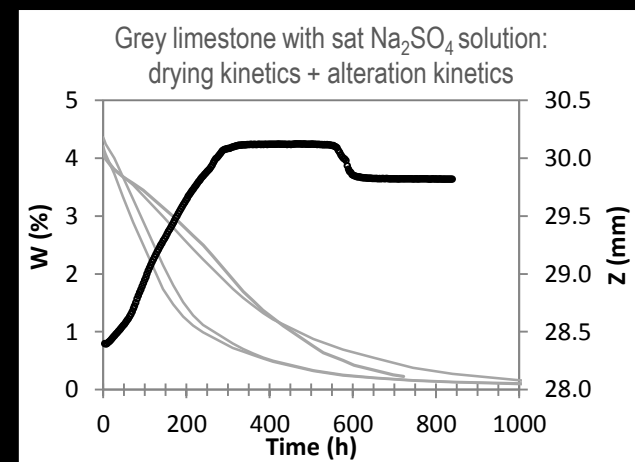
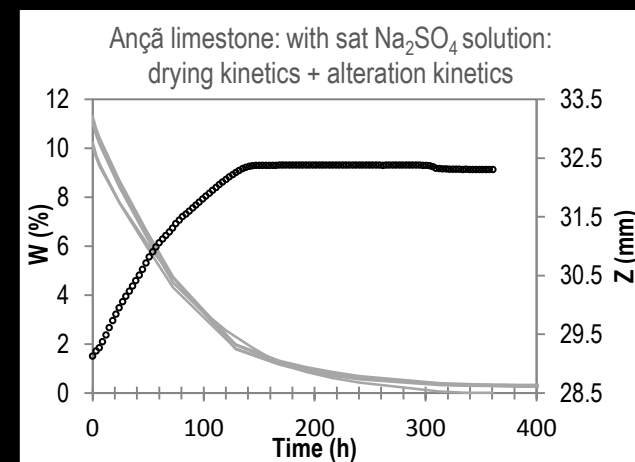
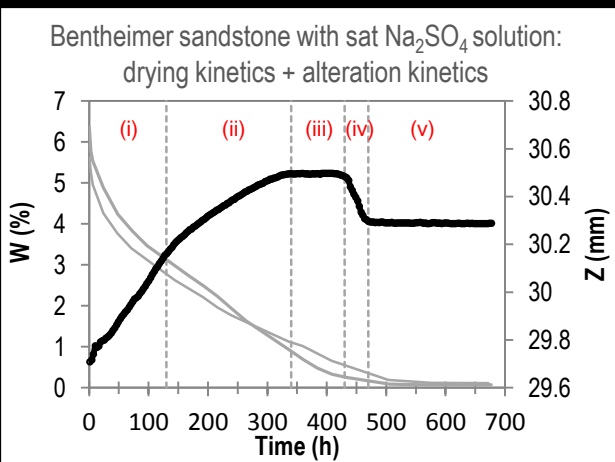


Ançã limestone: with sat  $\text{Na}_2\text{SO}_4$  solution:  
 drying kinetics + alteration kinetics



# Results and discussion

Bentheimer  
sandstone  
efflorescence

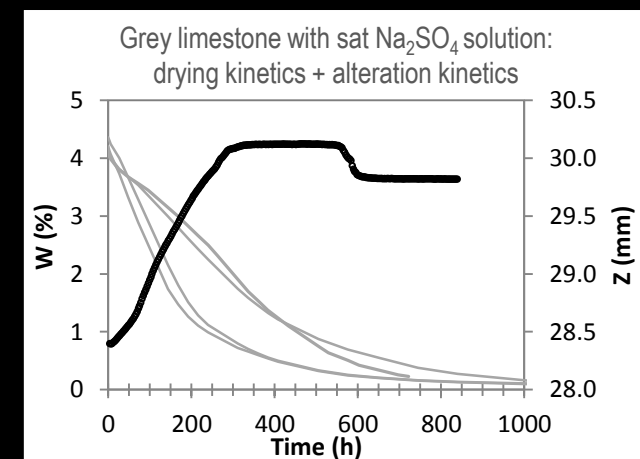
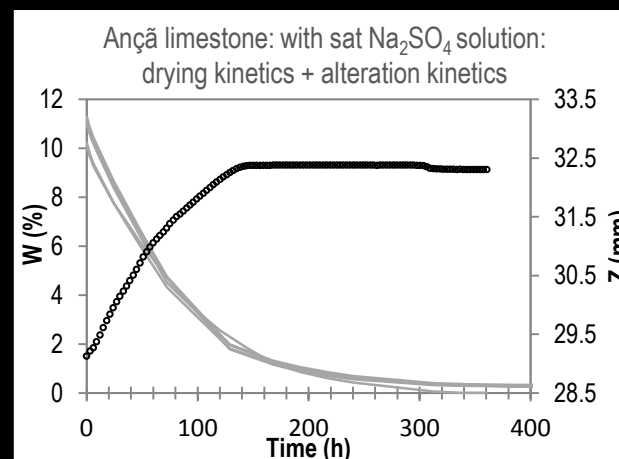
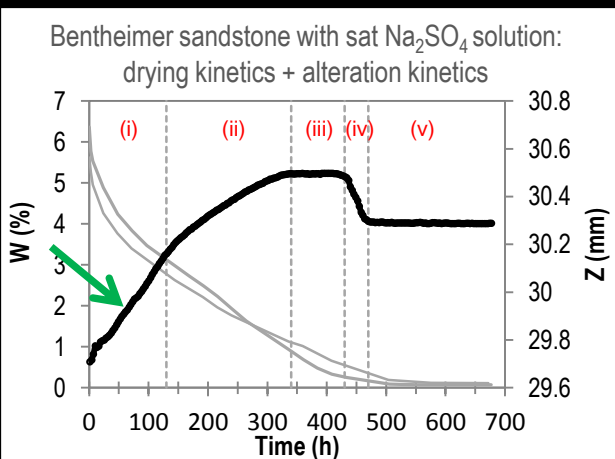


## Results and discussion

Bentheimer  
sandstone  
efflorescence



- i. Efflorescence grows at constant rate (surface is saturated)

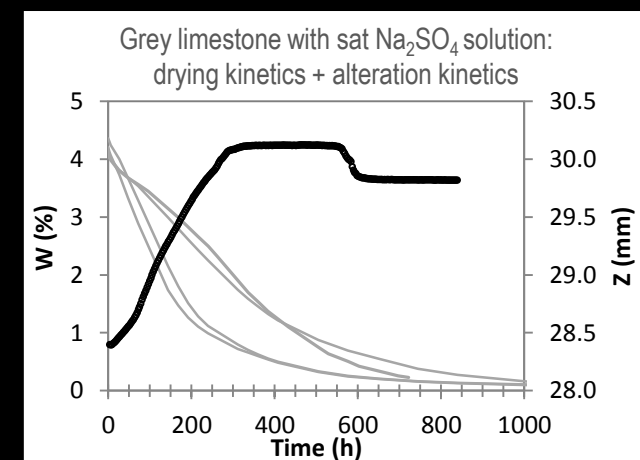
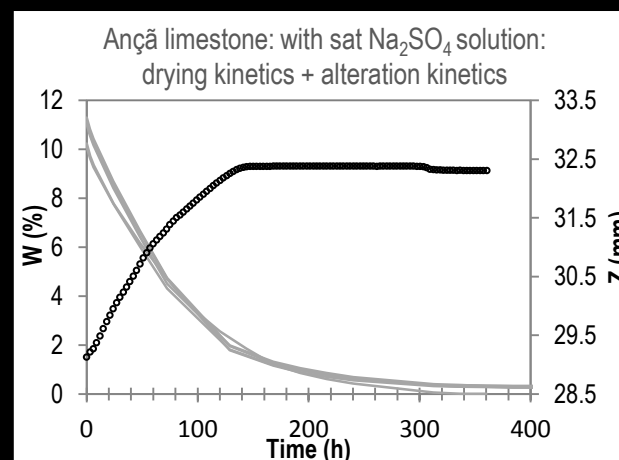
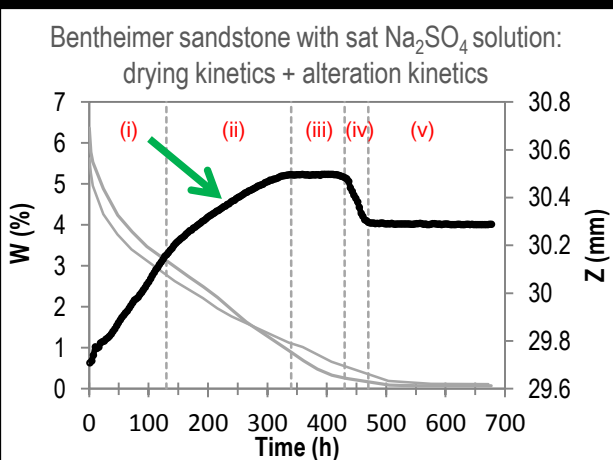


## Results and discussion

Bentheimer  
sandstone  
efflorescence



- i. Efflorescence grows at constant rate (surface is saturated)
- ii. Efflorescence grows at decreasing rate (liquid continuity to the surface progressively reduced)



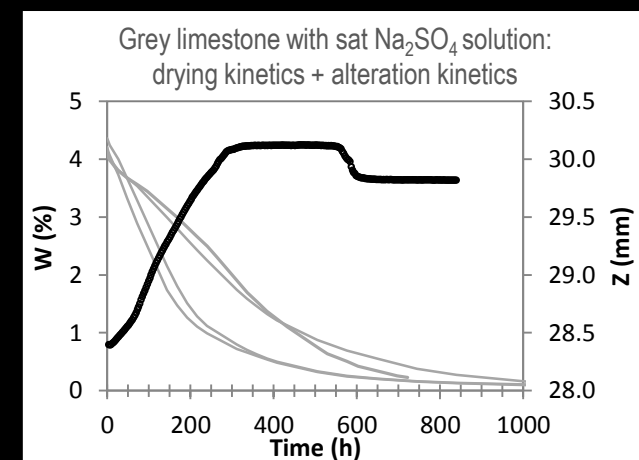
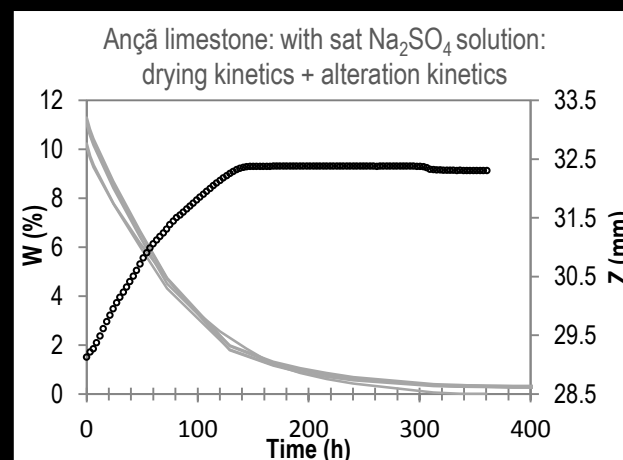
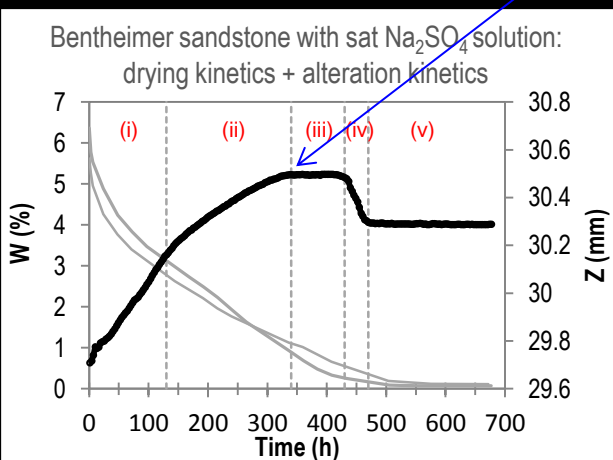
## Results and discussion

Bentheimer  
sandstone  
efflorescence



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- iii. Efflorescence has stopped growing (no more liquid continuity to the surface)

Efflorescence growth stops  
(liquid continuity to the surface was broken)



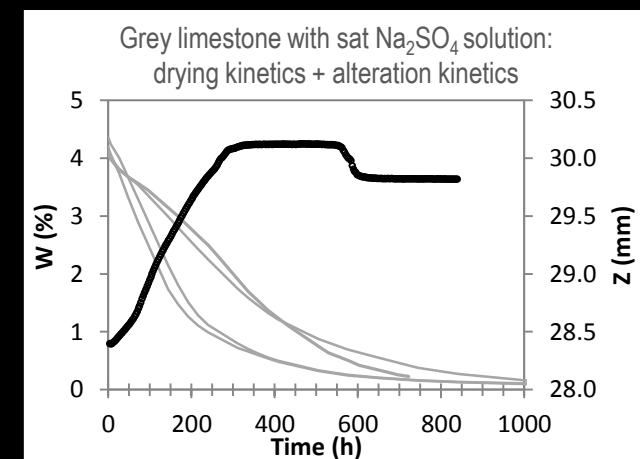
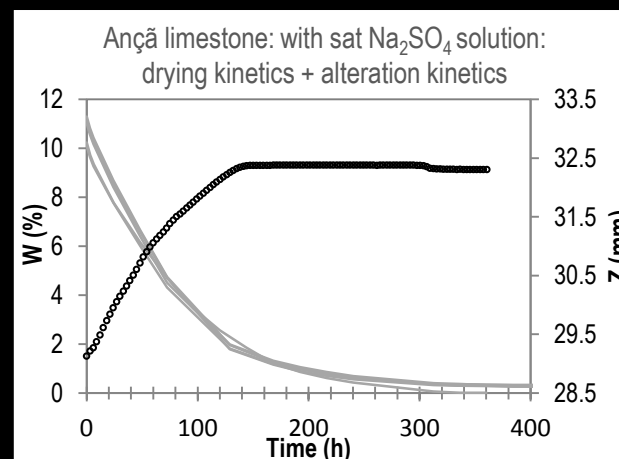
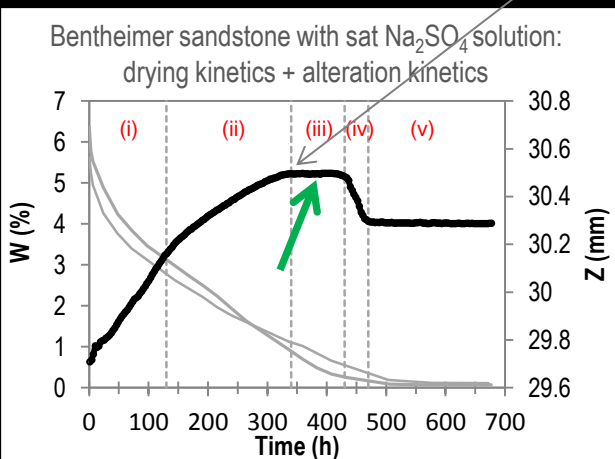
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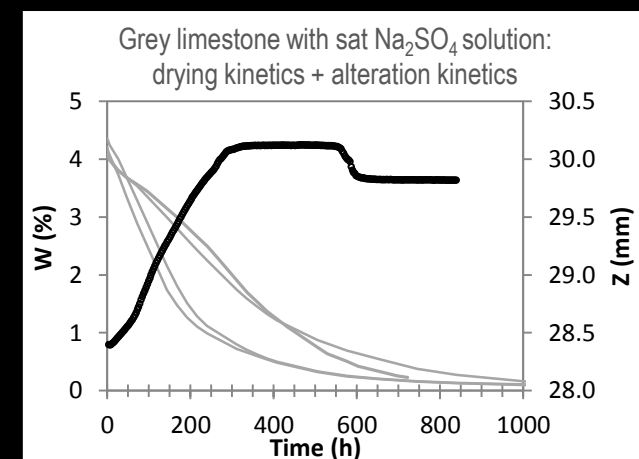
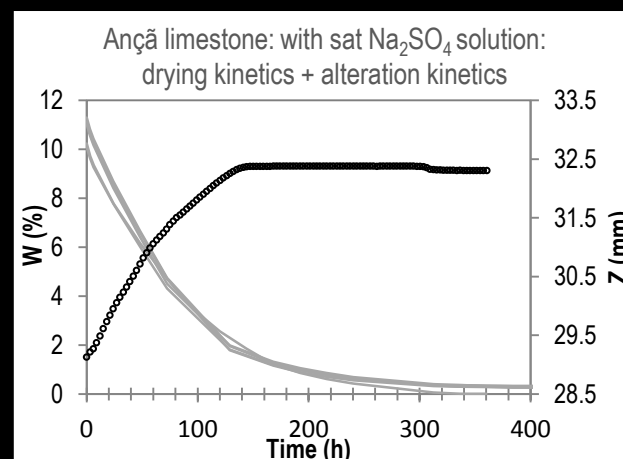
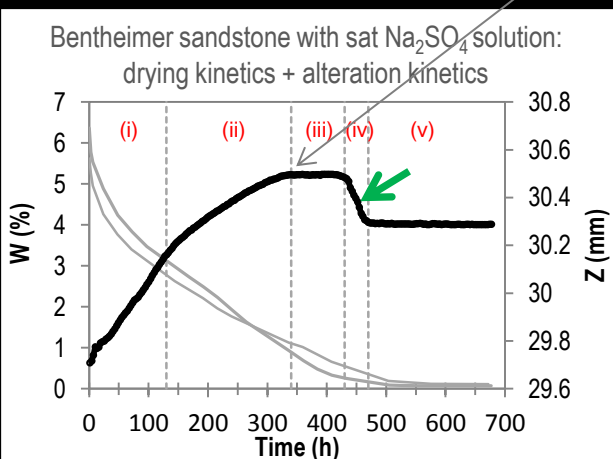
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Bentheimer  
sandstone  
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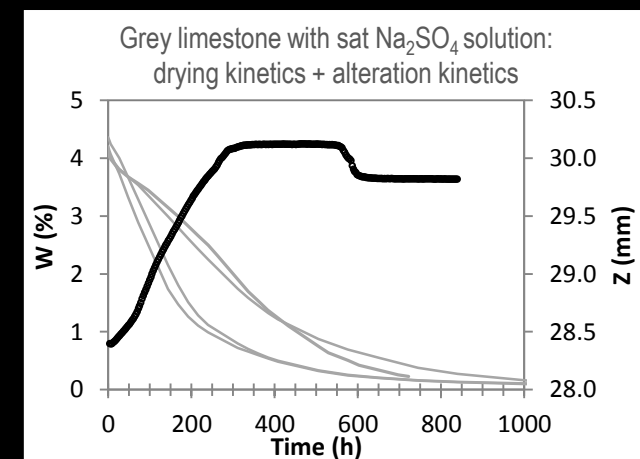
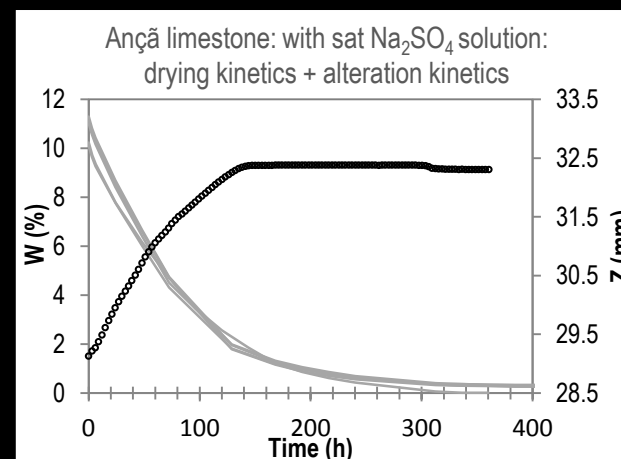
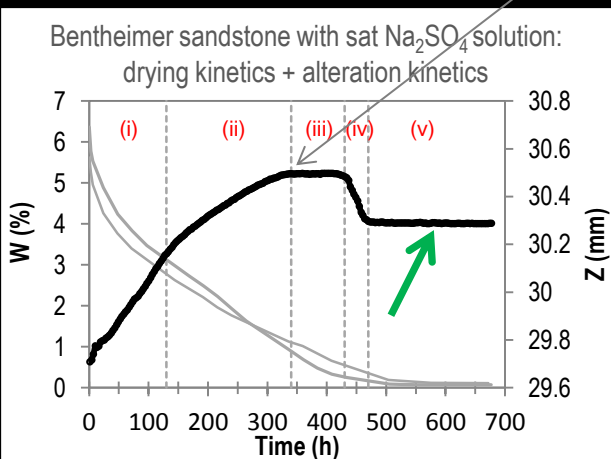
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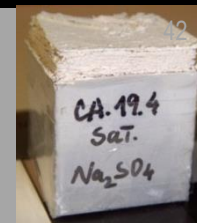
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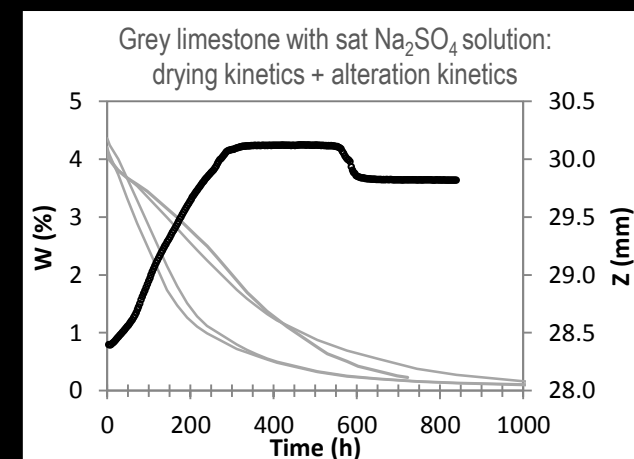
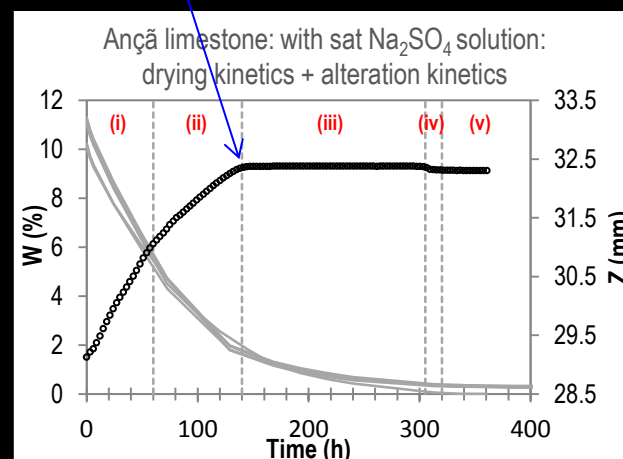
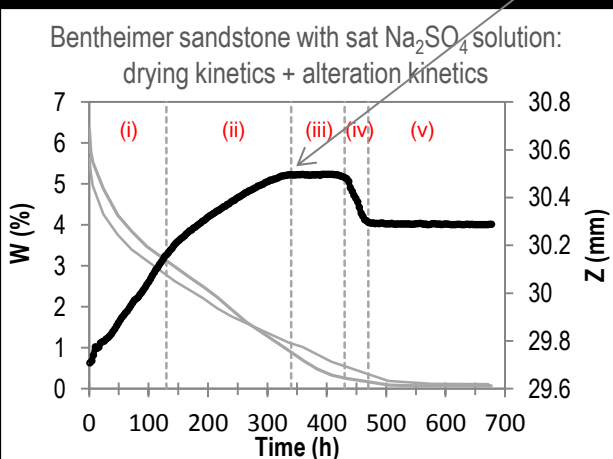
## Results and discussion

Ançã  
limestone  
multi-layer  
delamination



- Florescence grows at constant rate (surface is saturated)
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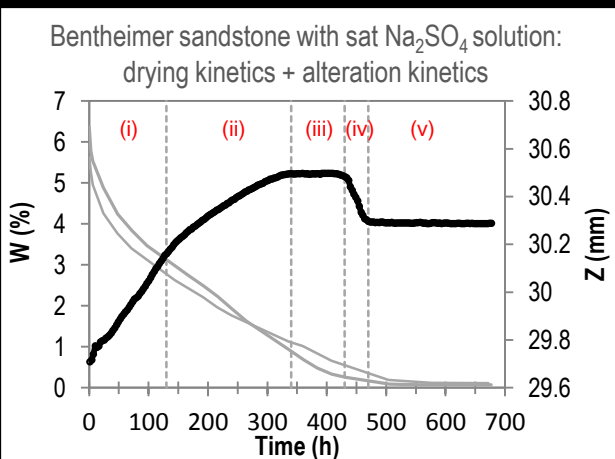
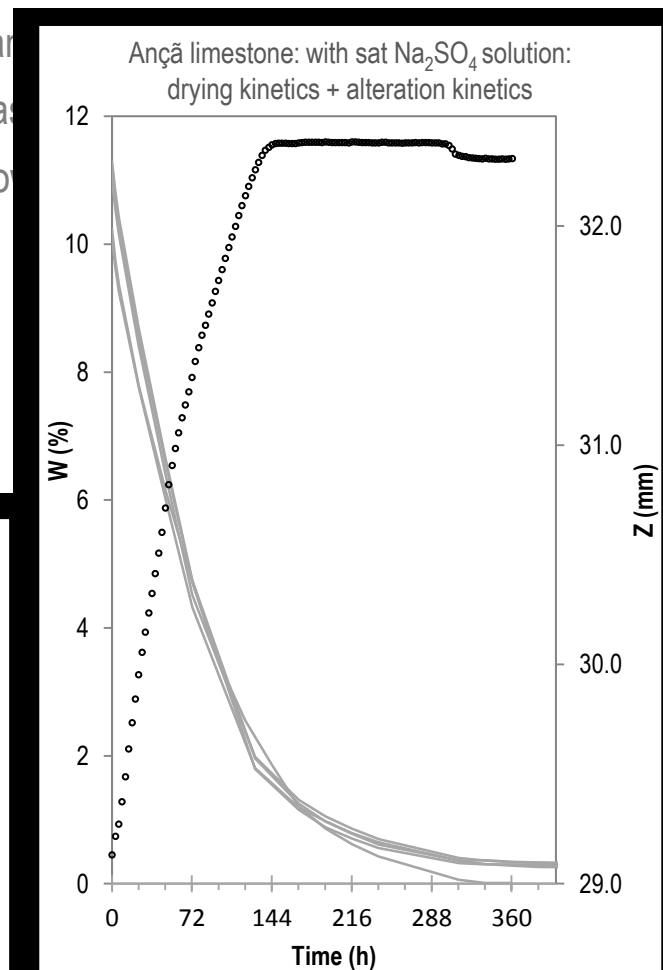
Florescence growth stops  
(liquid continuity to the surface was broken)



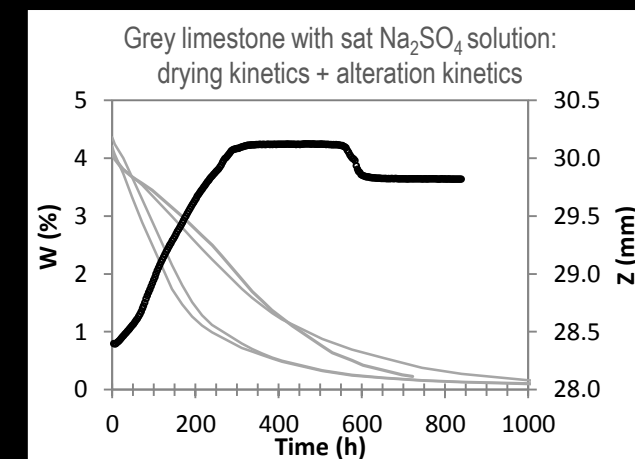
# Results and discussion



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gressively reduced)  
 e)



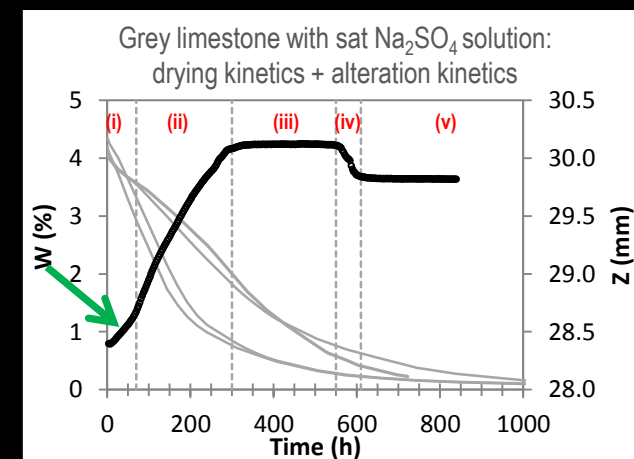
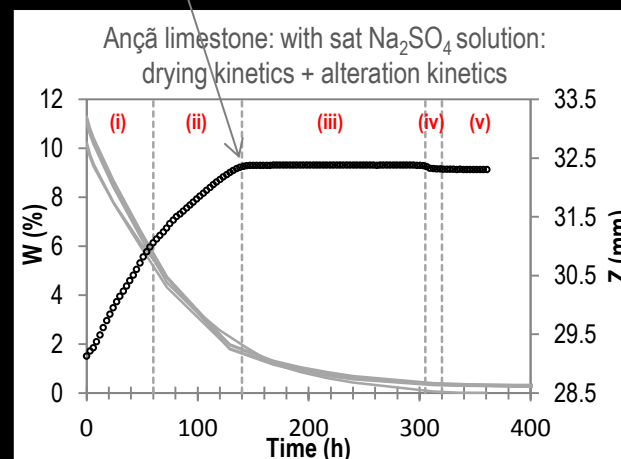
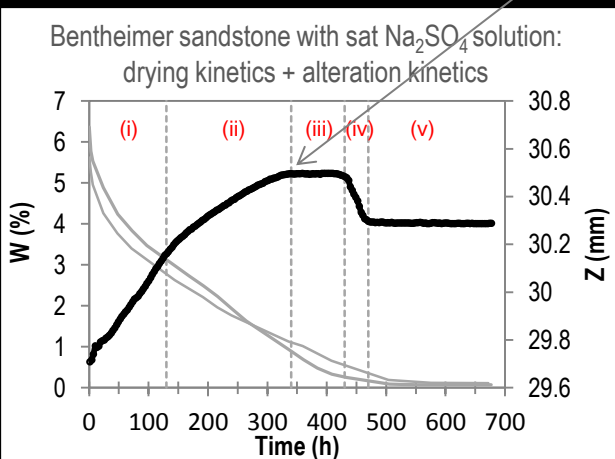
# Results and discussion

Grey  
 limestone  
 uni-layer  
 delamination



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# Results and discussion

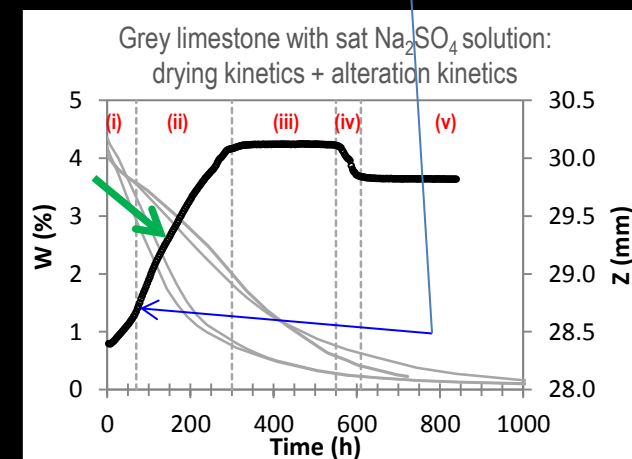
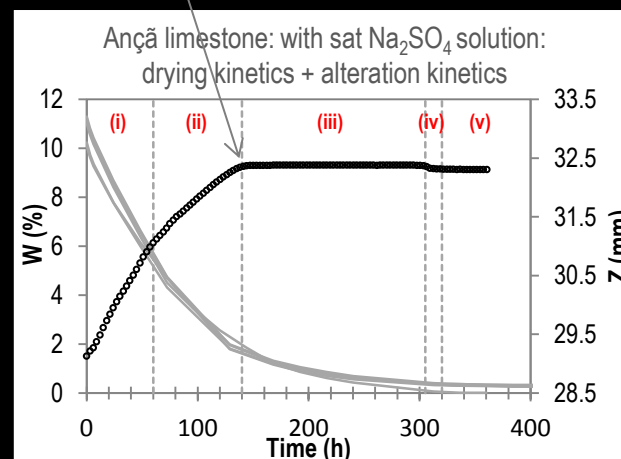
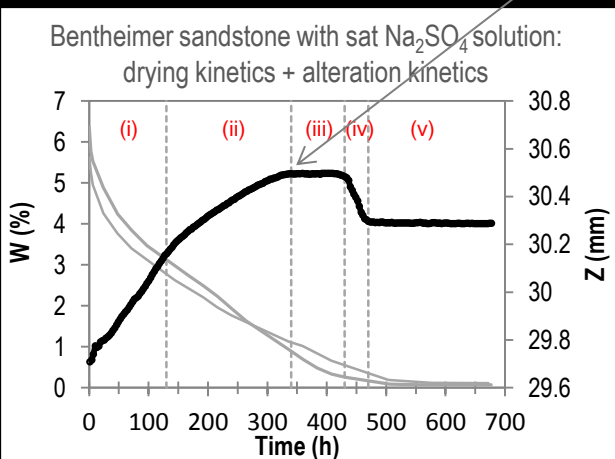
Grey  
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Detachment of the  
 surface layer



# Results and discussion

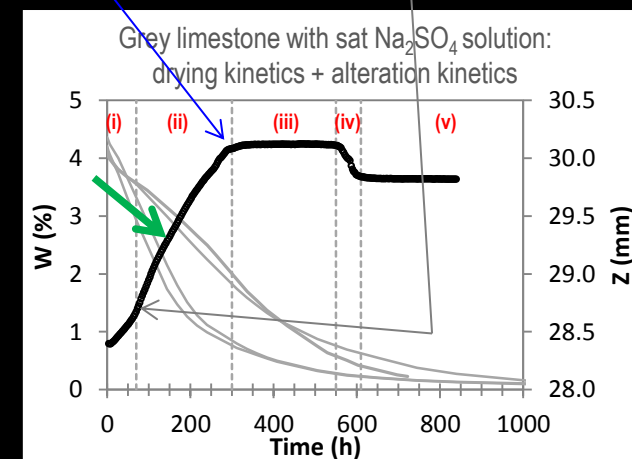
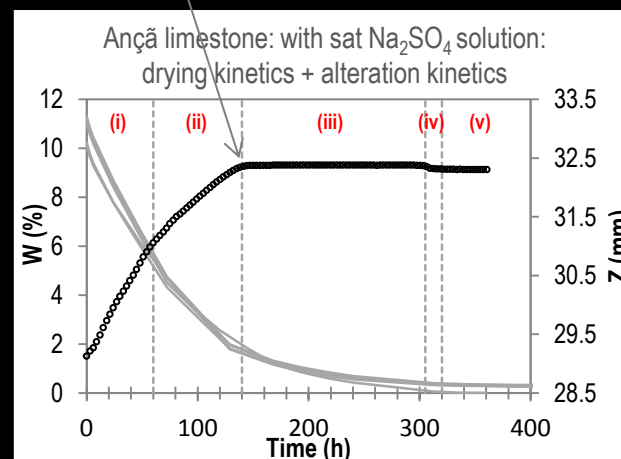
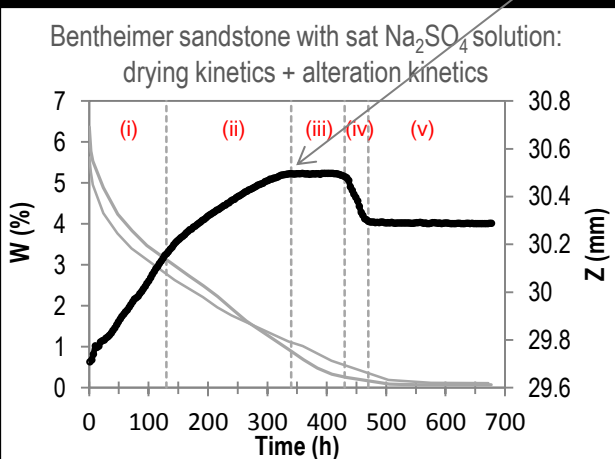
Grey  
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## Conclusions

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- Can sodium sulfate be as much destructive in field conditions? **Yes**
- Delamination pattern: does not require wet/dry cycles
- New method:
  - The optical profiling technique is appropriate to monitor salt decay
  - Alteration kinetics curves are useful to:
    - complement the information provided by gravimetric drying curves
    - understand salt decay mechanisms and behaviours

## Acknowledgements

This work was performed under the research project DRYMASS (ref. PTDC/ECM/100553/2008) which is supported by national funds through the Fundação para a Ciência e a Tecnologia (FCT) and the Laboratório Nacional de Engenharia Civil (LNEC)

We are grateful to:

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Veerle Cnudde

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Manuel Francisco Pereira

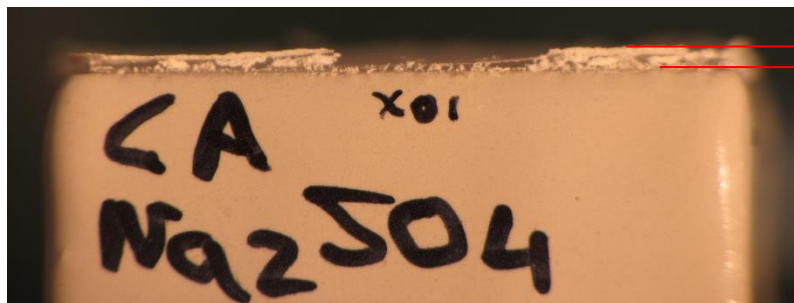
**Thank you!**

## Methods - Crystallization test (single isothermal drying event)

### 2 - Optical profilometry

#### Objective: monitor the morphological alterations of the surface

- Profiles obtained every 3 hours: speed = 2 mm/s; spacing = 5  $\mu\text{m}$
- Alteration curve calculated: expresses the average lifting of the surface during the experiment

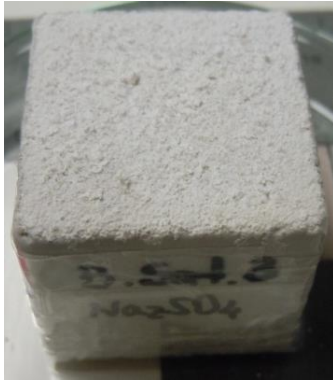


→ Alteration surface

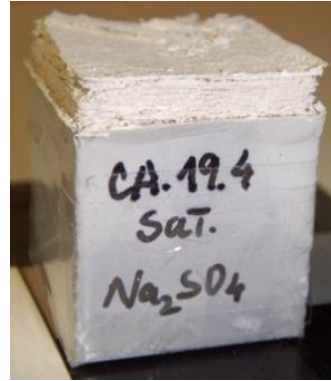
→ Drying surface

## Results and discussion

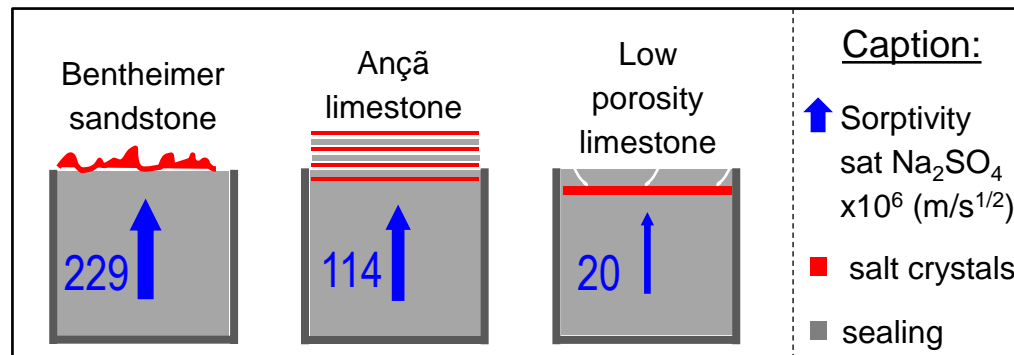
Bentheimer sandstone  
efflorescence



Ançã limestone  
multi-layer delamination



Grey limestone  
uni-layer delamination

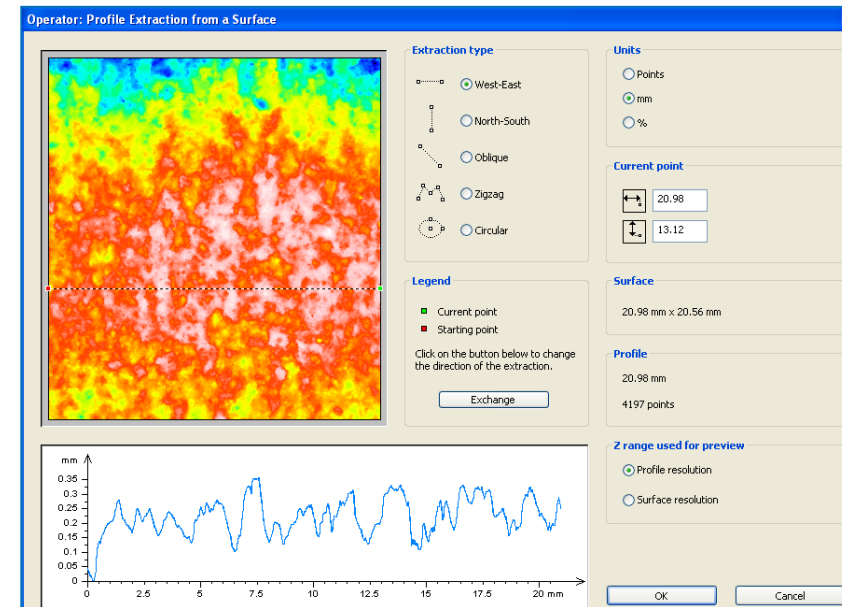
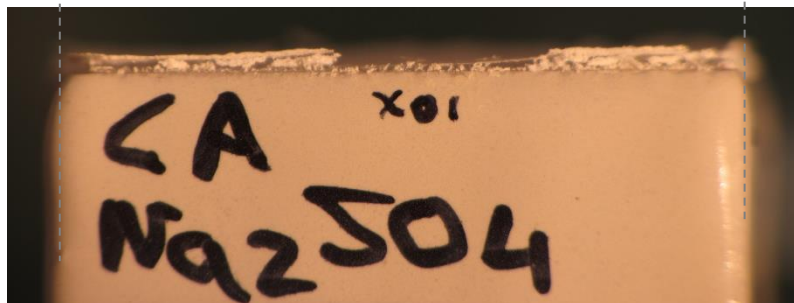
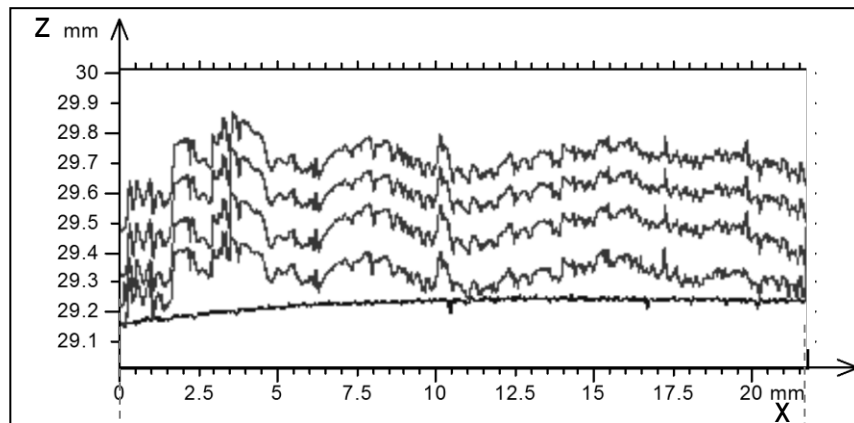


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Profile extraction